



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4636-7

Job Sheet 166994



Part No: D4636-7

Job Qty: 60 ea

Part Name: Retainer Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/20/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	60 Ea		11/16/17	0.00	0.00	Start Up Waterjet1	
100	Waterjet	60 pcs		11/17/17	0.01	5.05	Waterjet1	
120	QC	60 pcs		11/17/17	0.00	0.00	QC8	
130	Packaging	60 pcs		11/17/17	0.00	0.00	Packaging3	
140	QC21-SA	60 Ea		11/17/17	0.00	0.00	QC21	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S22GA	9	99	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Retainer Plate	0.201Inches $\pm$ 0.010	0.211 0.191		
2	Retainer Plate	0.300Inches $\pm$ 0.010	0.310 0.290		
3	Retainer Plate	0.830Inches $\pm$ 0.030	0.860 0.800		
4	Retainer Plate	0.350Inches $\pm$ 0.030	0.380 0.320		
5	Retainer Plate	13.000Inches $\pm$ 0.030	13.030 12.970		
6	Retainer Plate	5.440Inches $\pm$ 0.030	5.470 5.410		
7	Retainer Plate	3.780Inches $\pm$ 0.030	3.810 3.750		
8	Retainer Plate	0.410Inches $\pm$ 0.030	0.440 0.380		
9	Retainer Plate	0.380Inches $\pm$ 0.030	0.410 0.350		
10	Retainer Plate	1.660Inches $\pm$ 0.030	1.690 1.630		
11	Retainer Plate	3.912Inches $\pm$ 0.010	3.922 3.882		
12	Retainer Plate	12.300Inches $\pm$ 0.010	12.310 12.290		

DART
AEROSPACE

S011929



Retainer Plate

PART NO:
Revision:
Operation:
Change No:

D4636-7

Start up Operation

Mfg Date: 11/21/17
Job No: 166994

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Retainer Plate

0.032Inches $\pm$ 0.010

0.042

0.022

Plex 10/20/17 3:12 PM dart.poulin.mario

